

Instructions to Remove or Replace Fixed Mount Aero-Caster



STEP 1: Be sure to disconnect air from Load Module System.

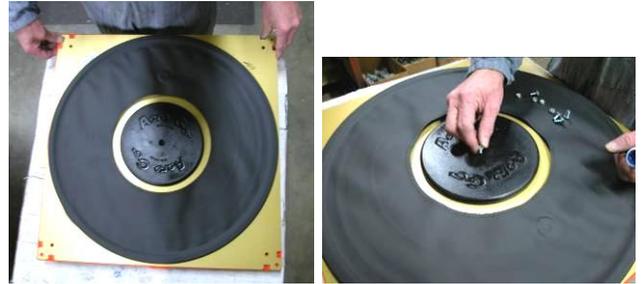


STEP 2: Remove the center bolt, center landing pad, and corner mounting bolts. On 27-inch models and larger, corner pads and a center pad are used. (NOTE: For Gapmaster models, no center-landing pad is used. Instead, corner-landing pads are used.) **Be sure to save all hardware.**

STEP 3: Clean mounting structure and remove any old double back foam sealing tape with scraper (utility knife or similar) to provide a smooth, clean and dry surface to apply new seal tape.



STEP 4: Remove the protective white sheet from the foam tape on the new element. Line up the inlet hole of the new air caster with the inlet hole on the mounting surface. **Holes must line up for proper operation, with the air inlet hole properly positioned.**



STEP 5: Align holes in air caster replacement with holes on load module. Re-install landing pad(s) and all the mounting hardware in original locations.

STEP 6: Return the Load Module to the standard operating position with air caster against the floor. Inflate the air caster briefly to ensure proper operation.



Caution: When inflating air caster with bag facing up wear safety goggles. Possible eye damage may occur.



Reading Aero-Caster Tags:

1. Air caster model number = 12N; use this number for ordering replacements.
2. Serial Number is 1D084-46
3. Capacity (CAP: 1.25T @ 30psi or 1134Kg @ 2.1 Kg/cm²) of air caster at recommended air rating in English and Metric units
4. AeroGo contact information
5. If additional tags are present on caster, Aero-Caster number is needed for reordering